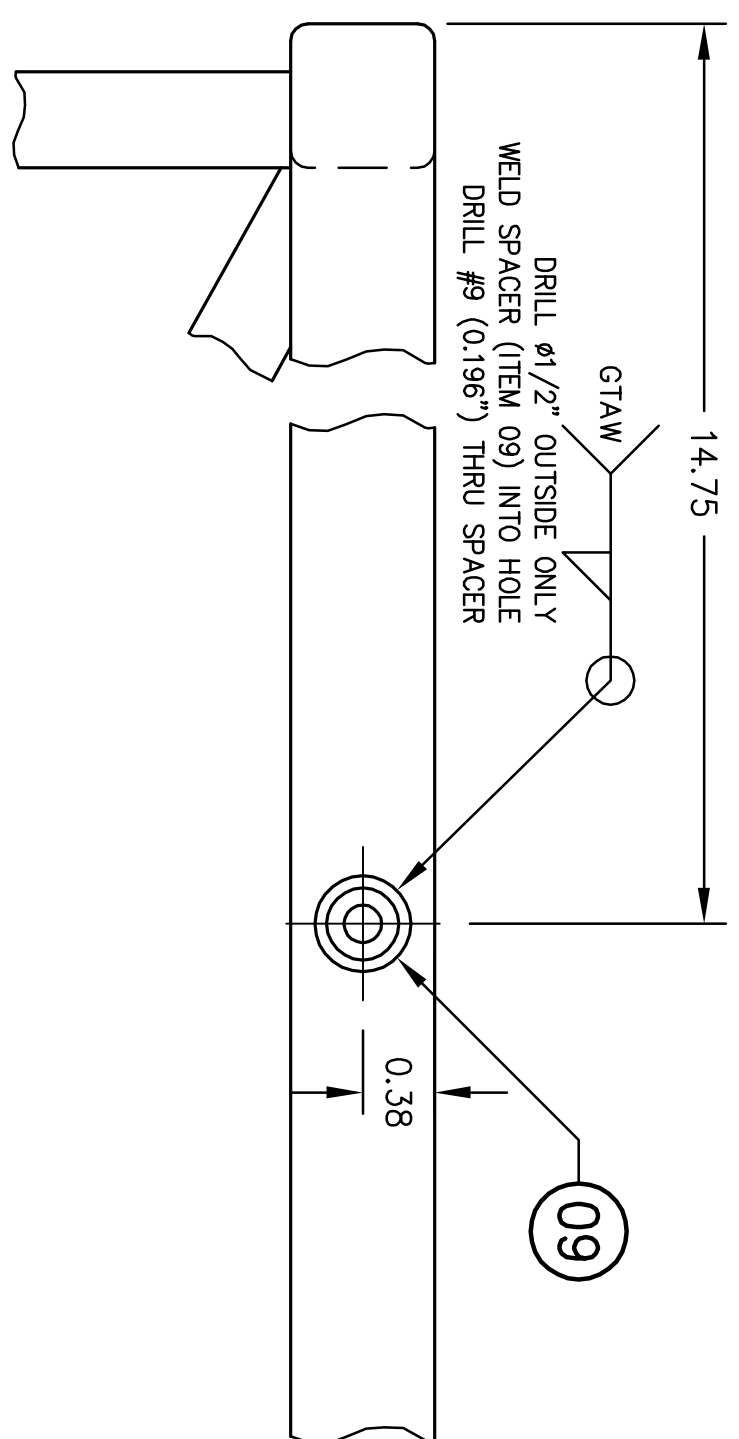


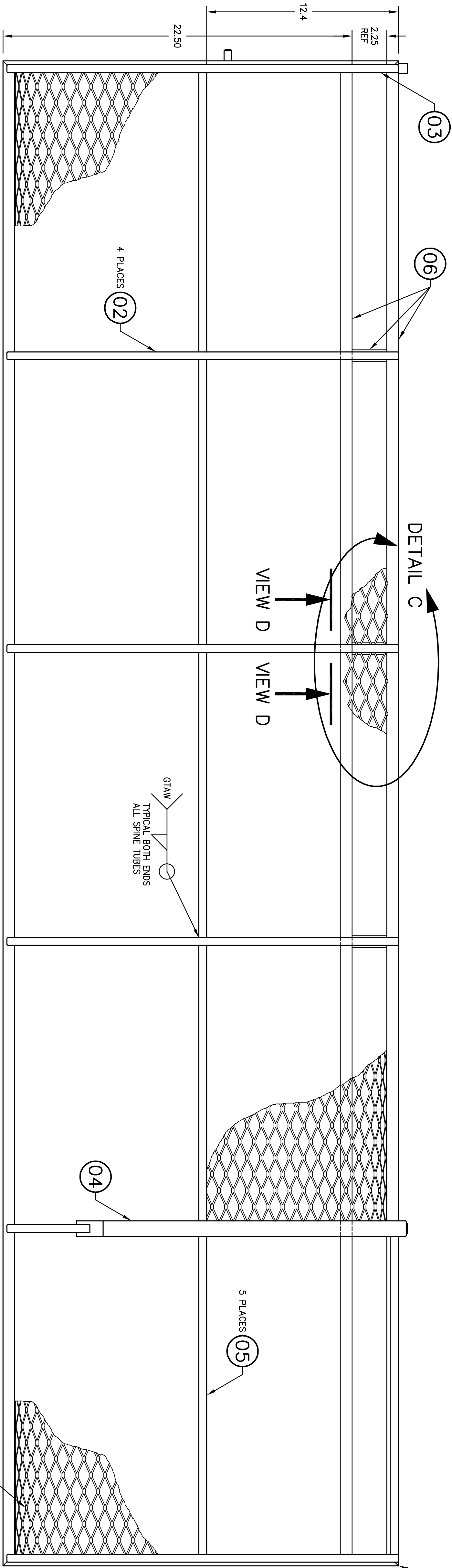
- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
 2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS 2.085C.
 3. 4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
 4. STAINLESS STEEL AND 4130: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
 5. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
 6. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES PRIOR TO ASSEMBLY.



DETAIL B

SCALE 1:1

VIEW LOOKING AT FRONT RIM OF BASKET



01 BASKET BODY ASSEMBLY

RIGHT HAND SHOWN, LEFT HAND OPPOSITE
LOOKING AT BOTTOM

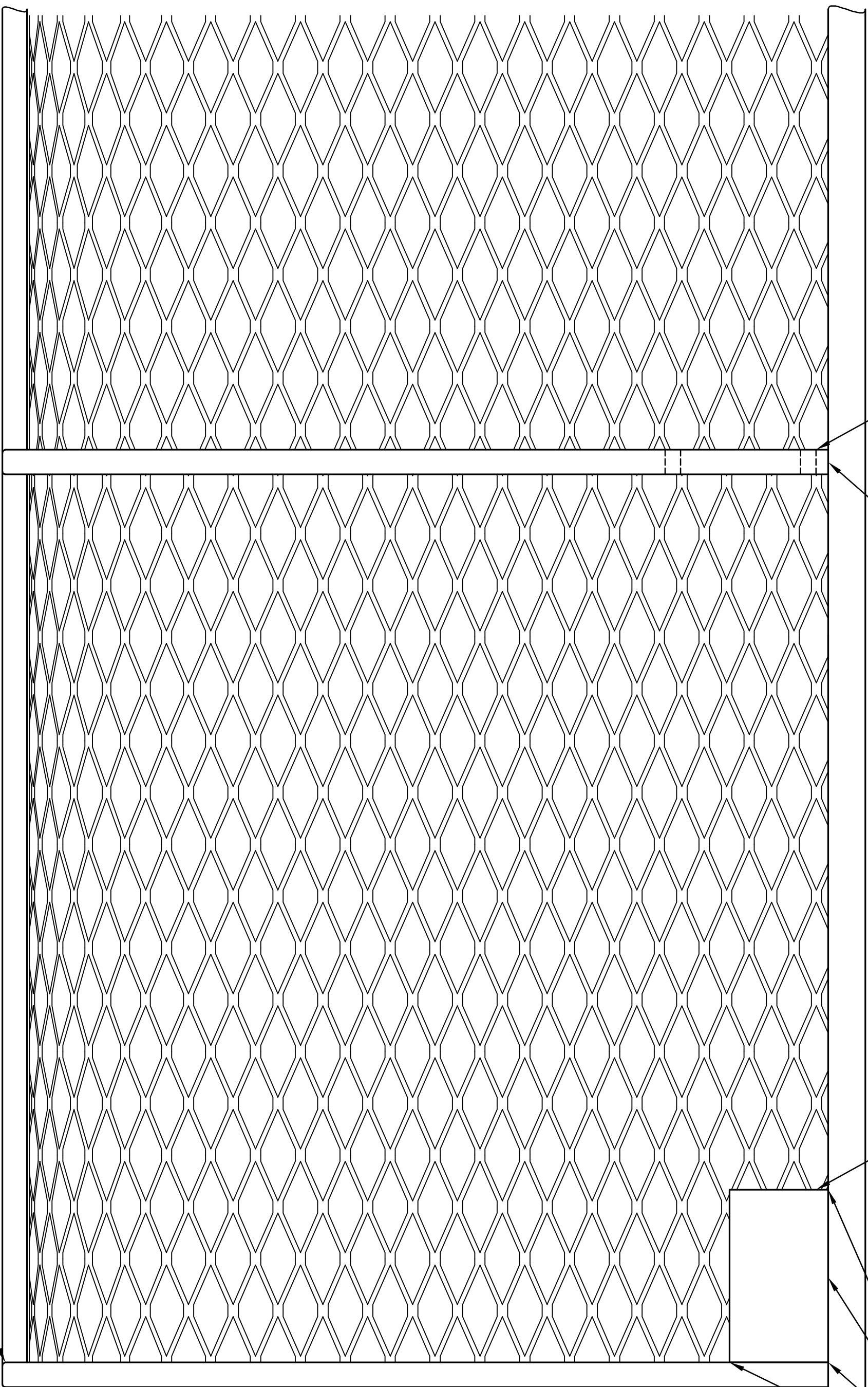
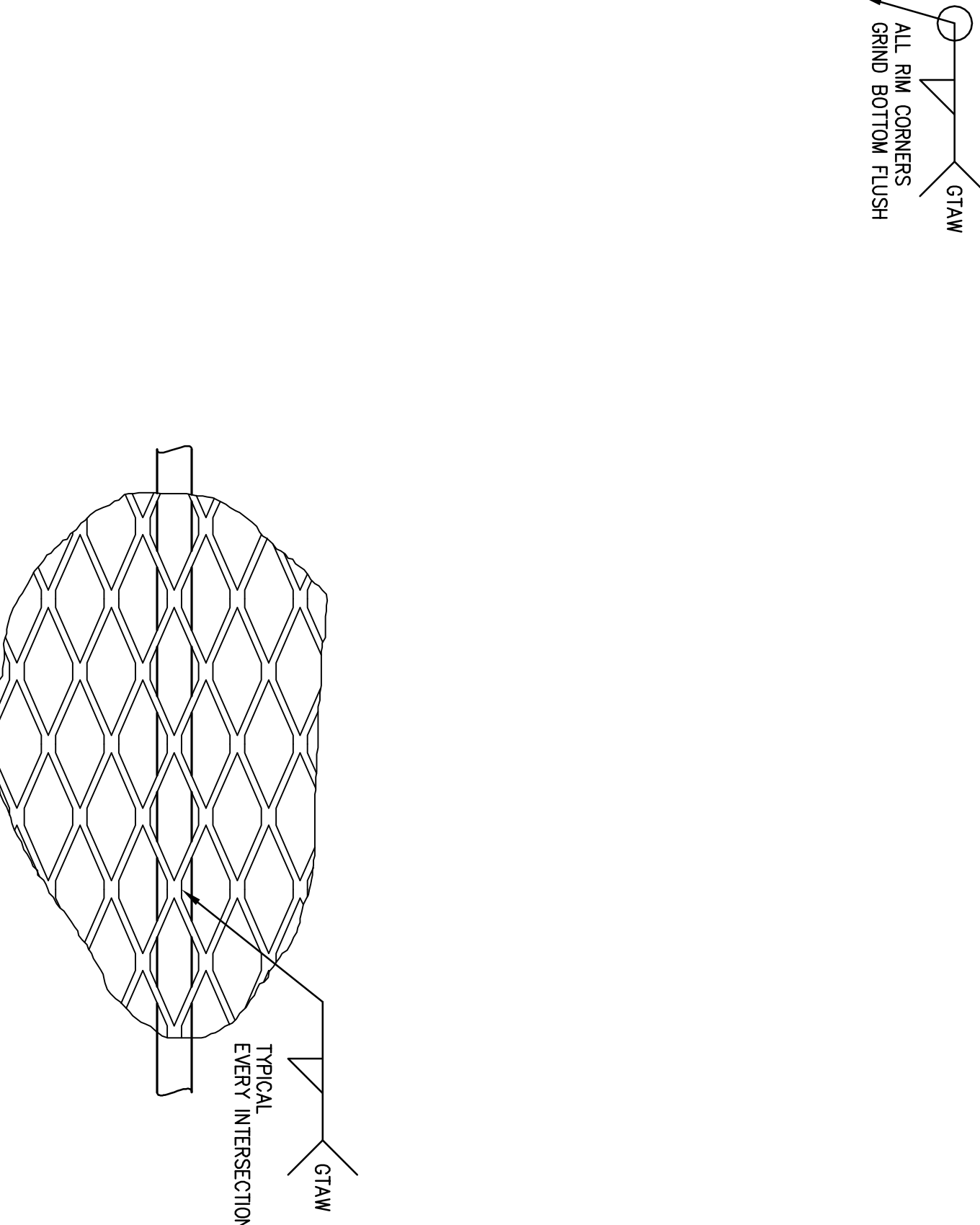
VIEW A

VIEW A

VIEW F

SCALE 1:2

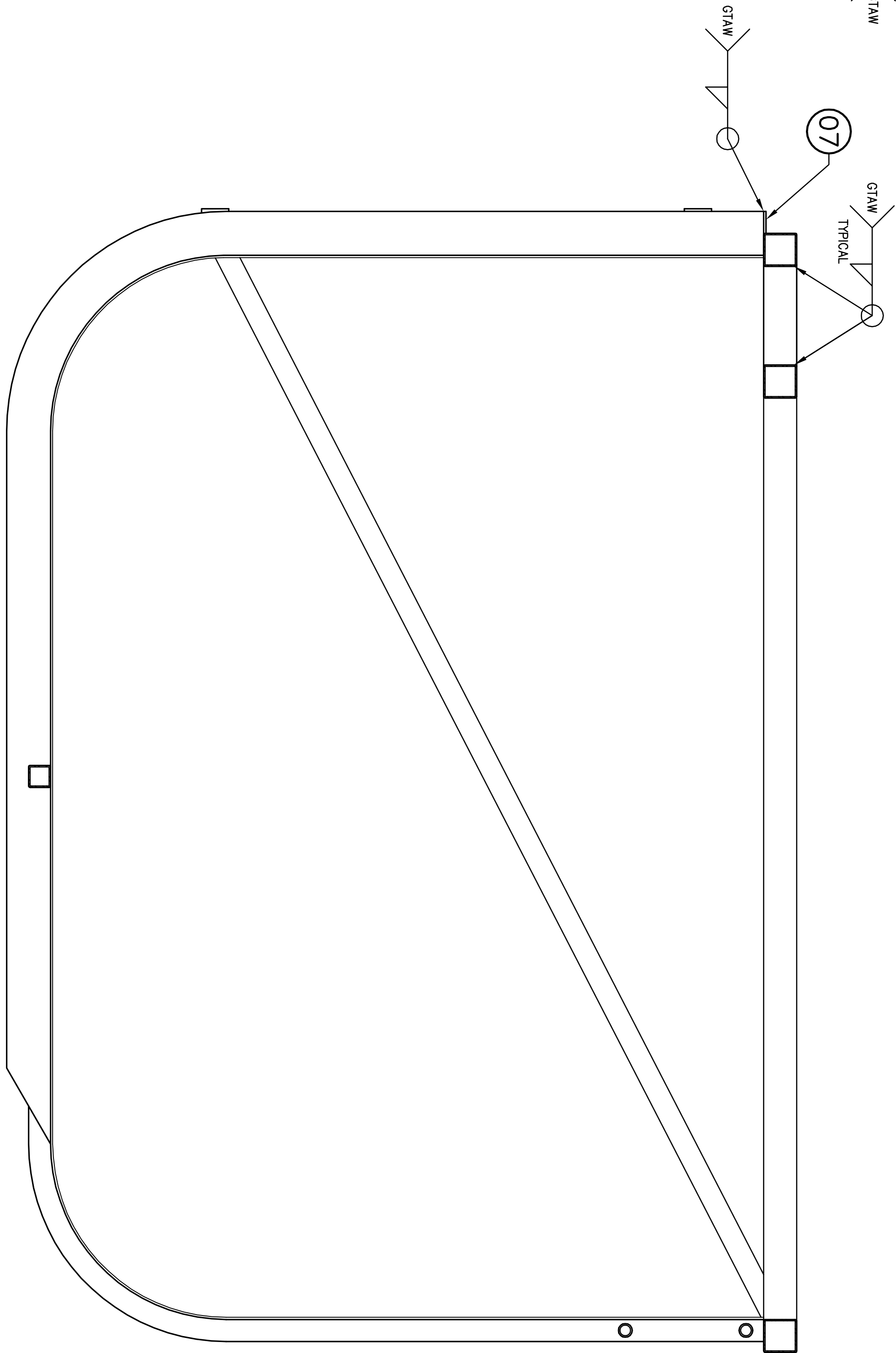
LOOKING DOWN AT BASKET SPINE



VIEW A

SCALE 1:2

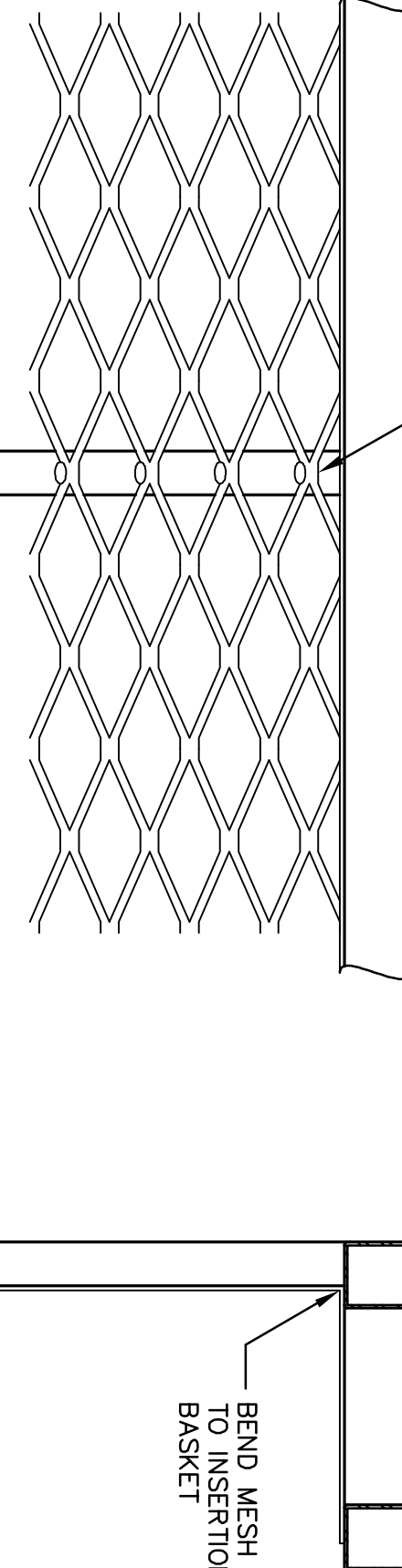
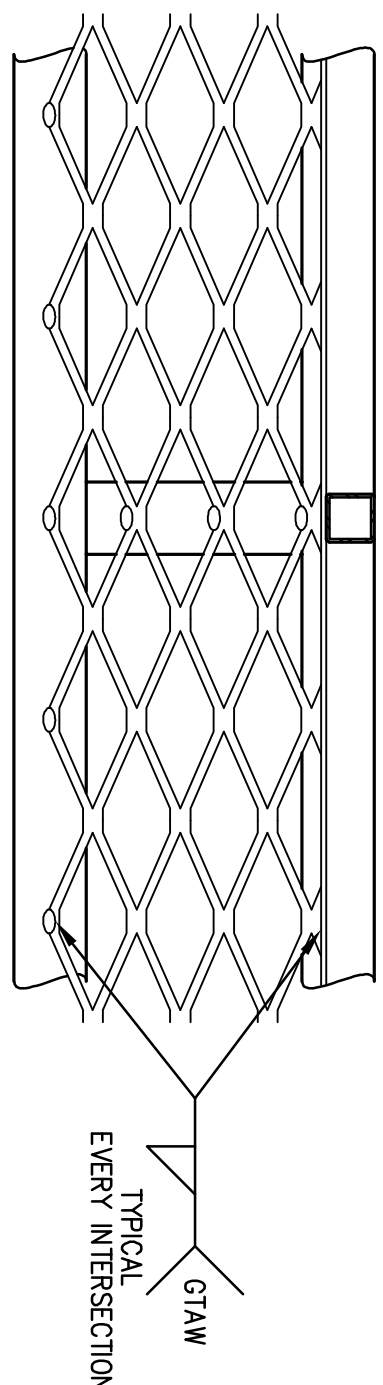
VIEW LOOKING AT FORWARD OUTBOARD SIDE OF BASKET



SECTION E-E

SCALE 1:2

VIEW LOOKING FORWARD THROUGH BASKET



1	36204-01 11 PLACARD BRACKET	STEEL	COMMERCIAL					
A/R	3/4-10F 10 MESH							
1	44915-01 09 SPACER							
1	84682-01 08 BASKET HANDLE PROVISIONS ASSEMBLY							
A/R	--- 07 CAP	1010 WELD STEEL						
1	1010/1020 TUBE WELD STEEL							
A/R	--- 05 TUBE	430 STEEL, COND N						
1	95928-01 04 AFT ATTACHMENT HOOP	430 STEEL, COND N						
1	95925-01 03 FORWARD ATTACHMENT HOOP							
1	94501-01 02 HOOP							
4	95911-01-01 01 LH BASKET BODY ASSEMBLY							
01	95911-01-01 01 RH BASKET BODY ASSEMBLY							
	PART NO.	ITEM	DESCRIPTION	MATERIAL	STOCK SIZE			
LIST OF MATERIALS								
APPROVALS								
BRN:	JEFF CLARKE	11 SEPT 2012						
CHEK:	E. BURGIN	10 NOV 2012						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								
TOLERANCES ON FINISHES								
XXX ±0.010 ±1/2"								
XX ±0.03								
XX ±0.1								
SCALE 1 : 4 DIM. SIZE DIM. NO.								
SHEET 1 OF 1 A0 95911 1								

AERO DESIGN LTD.

POWELL RIVER, BC, CANADA, V8A 0G3

BELL 429 - S/N 57001 THRU 57080

QUICK RELEASE CARGO BASKET

BASKET FABRICATION